



INSTALLATION OF THE "XX" DOUBLES FINGER

1. Release the throw arm and turn off the machine.
2. Remove the old "X" Doubles Finger and replace with the "XX" Doubles Finger.
3. Set the "XX" Doubles Finger so that the corner of the first step measures approximately 7/16" inside the edge of the Throw Plate. Tighten the bolt. This is the approximate position of the "XX" Doubles Finger for a level double targets. See attached diagram.
4. Check to make sure that the Singles Finger measures 4 3/8" from the left-hand end of the "XX" Doubles Finger. When tightening the nut, hold back on the Singles Finger so that it does not rotate upwards.
5. Check to see that the Throw Arm clears the "XX" Doubles Finger.
 - a. Reduce the main spring tension – unwind the crank handle
 - b. Disconnect the main spring – refer to this section in your Machine Manual
 - c. Move the Throw Arm manually past the Brake and through the area of the "XX" Doubles Finger to check the clearance. Water-pump pliers can be used if the "XX" Doubles Finger needs to be pried downwards. A long screwdriver can be used if the "XX" Double Finger needs to be pried upwards.
 - d. The end of the "XX" Doubles Finger can be lowered by filing the tip of the leg.

Presuming the machine is sitting on a level platform, with no wind; these directions should yield a level pair of Doubles.

"XX" Doubles finger

When installing the XX Doubles Finger check to make sure that leg is contacting the Throw Plate surface. If it is not then remove the finger from the machine and bend down slightly at the opposite end of the finger near the end of the fold.

